

ECOFRIENDLY LUBRICATION SOLUTIONS



LUBRICATION SOLUTIONS

#V4

MOLYDAL since 1958

Specialist in industrial lubrication since 1958 and major actor in product development, MOLYDAL is contributing to the optimisation of industrial equipment lifetimes while improving user safety and operational cost-effectiveness. With its know-how, today MOLYDAL is a supplier partner for the food, sugar, granulation, steel, plastic injection, car, energy industries and many others.

MOLYDAL is well aware of the impact of petroleum products on the environment and health, and has been committed for over 10 years in an eco-designed product development programme. MOLYDAL is investing more than ever in research and development. Every year, there is a wider range of eco-responsible products. In particular, the eco-responsible range metalworking fluids offers products with optimum performance yielding gains in productivity and respect for operators' safety.

Degreaser performance is also improving, with no danger to users. As for maintenance products, as far as possible, MOLYDAL substitutes petroleum bases by biobased raw materials to offer customers a better alternative.

Associated with special application systems, MOLYDAL lubrication solutions are contributing to decreasing product loss and saving time for technicians. (MOLYDAL Roller Line roller lubricators, microspray, bench can degreasers).

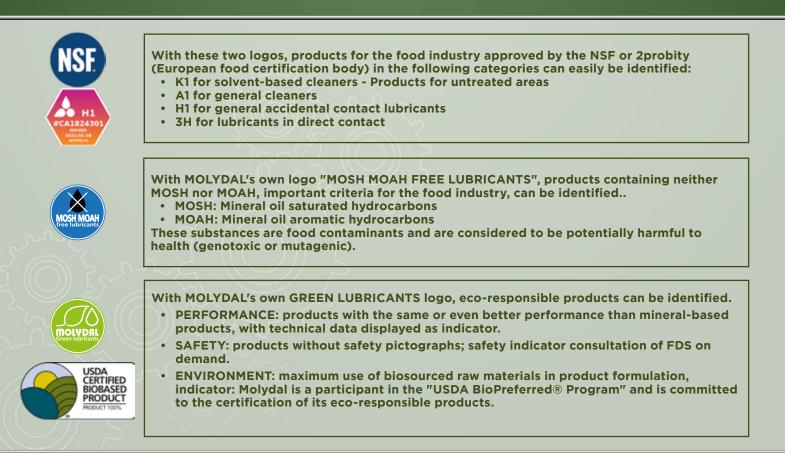
A team of specialists is at users' disposal for support with custom solutions and recommendations.

PRODUCTS LIST

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The labelling of USDA certified biobased products with BioPreferred® users can identify and compare the biosourced products

What's a biobased product ?

Biobased products are plant derivatives and other renewable agricultural, marine and forest materials. They generally provide an alternative to conventional oil-derived products and include a varied range of offers such as lubricants, detergents, inks, fertilizers and bioplastics. biosourced content is available at <u>http://www.</u> biopreferred.gov/BioPreferred/faces/pages/ ProductCategories.xhtml.

In the example of a label below, the product X contains 86% of USDA certified biosourced content.

What does renewable mean ?

Renewable describes an inexhaustible and easily replaceable source. In the context of biosourced products, renewable resources include agricultural, forest and marine resources such as seaweed, and not the product itself.

What's a USDA certified biosourced product ?

It's a product with biosourced content that has been verified by a third party, and that has obtained the USDA (United States Department of Agriculture). certification and approval.

The USDA BioPreferred® Program has established minimum standards for biosourced content in various product categories. To be certified, the product must reach or exceed the minimum percentage of content of biosourced origin in the given category.

The certified product is then authorised to display the "USDA Certified Biobased Product" logo giving the percentage of biosourced contained in the product.

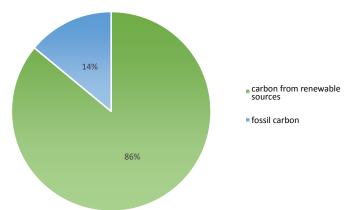
A list of product categories and their





The design of this label symbolises the sun, the soil and the aquatic environments.

The percentage of biosourced content refers to the ratio between carbon from renewable sources and total carbon in a product.



By choosing a biosourced product certified as "USDA Certified Biobased Product", the consumer has a guarantee on the accuracy of the percentage of biosourced raw materials shown on the label.

For more information, go to the site <u>http://www.biopreferred.gov.</u>



See the technical data sheets at molydal.com

MAINTENANCE LUBRICANTS

GREASES



NG	REF	

PACKING		REF
400 G	CARTRIDGE	AGR100CA
50 KG	KEG	AGR10050
180 KG	DRUM	AGR100FT

AGR 100

BIODEGRADABLE MULTIPURPOSE WATER RESISTANT GREASE

DESCRIPTION

AGR 100 is made from vegetal oil and ester. It is a biodegradable grease with a calcium soap. It is a multipurpose grease to be used in environmentally sensitive areas. Its formulation complies with the standards of respect for the environment and of sustainable development promotion.

USE

Lubrication of bearings and any other mechanical organs in agriculture or transportation industries. General lubrication of any parts where environmental pollution is prohibited. Quarries, public works, wood industry, forestry, transportation etc ...

TECHNICAL DATA

- Operating temperature range:-45°C to +100°C
- NLGI Grade: 2 > 90% of "easily biodegradable" raw material (OECD 301)



AGL 80 AL

MOSH-MOAH & POSH FREE WHITE FOOD GRADE GREASE

DESCRIPTION

Lubricating grease made of biodegradable esters. Its fully synthetic base oil offers an optimised lifetime to lubricated mechanisms. AGL 80 AL has a good resistance to water washout, steam and detergents. It is free from mineral oil (MOSH-MOAH) and free from polyolefin (POSH). AGL 80 AL AL is registered by NSF International, in category H1. This indicates that it is authorized for use in incidental contact with food. (N°160760)

USE

Lubrication of bearings in pellet presses and crushing process (trituration). Lubrication of presses and any bearings in the food industry (can production, bevcan process etc). Lubrication of any kind of bearings working under loads, humidity, and a maximum operating temperature of 120°C. Any process in oil-mills. Can also be used in environmentally sensitive industries like marine and shipyard, agriculture, forestry, public works, quarries etc ...

TECHNICAL DATA

• Operating temperatures: -45°C to +120°C NLGI Grade: 2 Load: 315 kg

CHAIN AND CABLE LUBRICANTS



AFROSOL

JERRYCAN

DRUM

VFGA908A2

VEGA90820

VEGA908FT

650 / 400 MI

20 L

200 L

VEGA 908

ECOFRIENDLY LUBRICANT FOR CHAINS AND CABLES

DESCRIPTION

Without safety labelling. Renewable raw materials-based, used for lubrication in moist conditions. used for lubrication in moist conditions. Smooth and adherent with good anti-wear qualities. Strong penetrative properties for homogeneous spreading of lubricant up to the centre of link shafts. VEGA 908 contains 100% USDA certified biobased content.

USF

For conveyor and quenching chains, paint oven and screen printing ovens. Used in all types of industry, automobile industry, tin cans, sugar, chemicals, etc.

TECHNICAL DATA

- Operating temperature range:-30°C to +140°C
 - Viscosity @ 40°C: 160 cst (liquid)
 - Non-flammable propellant: CO2

RRM: 100%



VEGA 68

ECOFRIENDLY CHAIN LUBRICANT

DESCRIPTION

Ester-based chain oil made from renewable raw materials. Produced without any environmental restriction. Made to be completely harmless to operators. Designed to be used in humid conditions (resist water wash-out). VEGA908 is adhesive and offers superior anti-wear properties.

USE

Lubrication of chains in dusty environments. Lubrication of guides and slides. Highly resistant to water-washout. Pulp & paper, wood industry etc'

TECHNICAL DATA

 Operating temperature range:-30°C to +200°C Viscosity @ 40°C: 68 cst

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RRM: > 86%
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MAINTENANCE LUBRICANTS

DEGREASING



PACKING		REF
750 ML	TRIGGER SPRAY	KL9HPULVE
5 L	JERRYCAN	KL9H5L
20 L	JERRYCAN	KL9H20
200 L	PLASTIC DRUM	KL9HFT



PACKING		REF
5 L	JERRYCAN	KLW105L
20 L	JERRYCAN	KLW1020
200 L	DRUM	KLW10FT



PACKING		REF	
5 L	JERRYCAN	KLBIO5L	
20 L	JERRYCAN	KLBIO20	
200 L	DRUM	KLBIOFT	

<u>KL 9 H</u>

ECOFRIENDLY AQUEOUS DEGREASING CLEANER

DESCRIPTION

Ready for use. Renewable raw material-based. V.O.C free, petroleum-based solvent free, chlorine free, EDTA free, glycol free. MOSH-MOAH and POSH free cleaner. KL 9 H is registered by NSF International, in category A1. This indicates that it is authorized for use in incidental contact with food. (N°162092).

USE

Easily removes greases, oils and sludge, waxy or oily rust preventatives in agro-food industries. Can be sprayed, used in a tank, with a brush, with cloths, in floor washers and part-washers.

TECHNICAL DATA

Operating temperature range: 0°C to +100°C PH : 8,90- 9,00

<u>KLW 10</u>

WATER-BASED CLEANER WITH GREAT DEGREASING POWER

DESCRIPTION

Ready-to-use water-based industrial cleaner (mechanical parts, chains, bearings, filters, floors, machines, moulds and dies etc...). Formulated with easily biodegradable surfactants. Contains corrosion inhibitors. Compatible with aluminum and other metals due to its pH value.

USE

Takes off and removes industrial dirt such as grease, cutting oils, oily or waxy temporary protections. Its low surface tension facilitates deep cleaning of floors and machines. Low foaming, it can be used in scrubber machines and high pressure cleaners

TECHNICAL DATA

• Operating temperatures: 0 to 100°C PH : 8,60

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KL BIO

ECOFRIENDLY BITUMEN AND TAR REMOVAL CLEANING AND DEGREASING AGENT

DESCRIPTION

Emulsifiable fluid, V.O.C free Comprised exclusively of renewable products (synergy of fatty acid esters of sunflower, coconut, etc.). Odourless and without safety labelling. Can be used pure and rinsed off with water.

USE

Bitumen and tar removal cleaning and degreasing agent. Can be used on a cloth, in a degreasing fountain (fitted with diaphragm pumps), by sprinkling, or by immersion.

TECHNICAL DATA

- Flash point: > 150 °C Indice KB : > 60
- RRM: >95%

ANTI-STICK WELDING AGENTS



DRUM

JERRYCAN

JERRYCAN

200 I

51

20 L

ADS 530

AQUEOUS ANTI-STICK WELDING AGENT

DESCRIPTION

The lubricant base contains more than 60% of biobased raw materials. Prevents spatter from sticking. Does not stain parts. Is easily washable with water-based or solvant-based cleaners. Anti-rust protection.

USE

Ready to use. Can be used for the protection of all parts or sheets surrounding the parts to be welded, on all surfaces, for all welding methods. Compatible with paints and galvanizations. Can be applied by brush, manual sprayer or automatic sprayer. TECHNICAL DATA

TECHNICAL DAT

Operating temperature: 0 to 100°C
 Solubility in water: Fully soluble

Solubility in water: Fully soluble

ADS530FT

AD\$5305I

AD\$530201

DÉGRIPPANTS SANS C.O.V.



PACKING		REF
210 / 150 ML	AEROSOL	TOPLUBAO
5 L	JERRYCAN	TOPLUB5L
250 ML	TRIGGER SPRAY	TOPLUBPULVE

TOP LUB

ECOFRIENDLY LUBRICATING PENETRATING OIL

DESCRIPTION

It's a clean lubricant free from baryum, silicone, animal or vegetal fat. Thanks to a low surface tension, it penetrates into all seized mechanisms to easily loosen pieces, tools and oxidized parts. Lasting rust preventative effect for any machined or cut parts during transportation or warehousing. Its dielectric rigidity enables it to be used on electrical devices and equipment. Compatible with most elastomers (PTFE, Viton, NBR, FPM).

USE

Loosen oxidized parts. Lubrication of guides, slides, cables, hinges, axes, locks in very dusty and damp environment. Protects machined pieces, bedways, moulds, fundery tools, plastic injection tools. Cleans and protects electrical and electronical equipment.

TECHNICAL DATA

• Biodegradable raw materials > 85% Renewable raw material > 50%

COMPRESSED AIR LUBRICANT



AIR S22 AL

OIL FOR FRL CIRCUIT, MOSH / MOAH / POSH FREE

DESCRIPTION

For a clean lubrication operation of compressed air tools, pumps and compressed air appliances. Better performance for mechanisms. Approved by 2probity.eu, in category H1 Registration CA1824301.

USE

Lubrication of all compressed air circuits and protection of pumps, compressed air tools and appliances operating with compressed air in all moist, dusty, corrosive and hot conditions.

TECHNICAL DATA

- Operating temperature range:-20°C to +150°C
- Viscosity @ 40°C: 22 cst MPR > 80%

HIGH TEMPERATURE LUBRICANTS



P 716

ANTI-STICKING LUBRICANT ECOFRIENDLY & FOOD GRADED

DESCRIPTION

Synthetic and multipurpose lubricant that can be used for assembling, releasing, unmoulding and lubricating operations in any kind of industries such as agrofood or automotive. Free from any mineral resources: exclusively formulated from renewable materials. MOSH-MOAH and POSH free lubricant. P 716 is registered by NSF International, in category H1. This indicates that it is authorized for use in incidental contact with food. (N°162094).



PET bottles lubrication. Lubrication of preforms. Any kind of anti-sticking application, mould releasing process etc...

TECHNICAL DATA Operating Temperatures range:-20°C to 200°C

- Viscosity @ 40°C: 42-50 cst 100% of "easily biodegradable" raw material (OECD 301) Renewable raw material: > 80%

NEAT OILS



PACKING REF JERRYCAN LUBA2120 20 L 200 L DRUM LUBA21FT



201 IFRRYCAN LUBA25120 200 I DRUM LUBA251FT



LUBA 21

ECOFRIENDLY LUBRICANT FOR PROFILING AND LIGHT CUTTING OPERATIONS

DESCRIPTION

Cold forming chlorine-free fluid. Designed to replace solvanted oils and mineral based fluids. Made from vegetal synthetic esters, it possesses an outstanding wetting power allowing better parts finishings and longer tools lifetime. LUBA 21 contains 86% USDA certified biobased content

USE

Specifically designed for cutting, bending, punching, stamping operations. Highly suitable for sawing, drilling and threading operations. Recommended for light stamping.

TECHNICAL DATA

- Viscosity @ 40°C: 4-6 cst 100% of "easily biodegradable" raw material (OECD 301)
- MPR: 86%

LUBA 251

ECOFRIENDLY LUBRICANT FOR CUTTING AND LIGHT STAMPING OPERATIONS

DESCRIPTION

Cold forming chlorine-free fluid. Designed to replace solvanted oils and mineral based fluids. Made from vegetal synthetic esters, it possesses an outstanding wetting power allowing better parts finishings and longer tools lifetime.

USE

LUBA251 can be used on any material: aluminum, steel, stainless steel. It is suitable for any coldforming operations. can be applied by rollers, droplets, MQL systems.

TECHNICAL DATA

- Viscosity @ 40°C: 8-10 cst 100% of "easily biodegradable" raw material (OECD 301)
 - MPR : > 45%

LUBA 40

ECOFRIENDLY EXTREME PRESSURE LUBRICANT FOR CUTTING AND STAMPING **OPERATIONS**

DESCRIPTION

Cold forming chlorine-free fluid. Designed to replace solvanted oils and mineral based fluids. Made from vegetal synthetic esters, it possesses an outstanding wetting power allowing better parts finishings and longer tools lifetime.

USE

Specifically designed for severe stamping operations for any material: steel, stainless steel, aluminum and alloys. Suitable for threading, machinig operations.

- TECHNICAL DATA
- Viscosity @ 40°C: 6-10 cst
- > 80% of "easily biodegradable" raw material (OECD 301B) RRM: > 70%



LUBA 501

ECOFRIENDLY EXTREME PRESSURE LUBRICANT TAPPING, CUTTING AND DEEP-DRAWING OPERATIONS

DESCRIPTION

VOC-Free and chlorine-free lubricant for metal cold forming operations. Specifically designed to replace mineral based neat oils. LUBA 501 is formulated from vegetal esters and EP additives. Its outstanding wetting and lubricating power helps impro-ving parts surface and tools lifetime. LUBA 501 is designed for deep-drawing, cutting, drilling, tapping and threading operations that are usually made with chlorinated fluids. LUBA 501 helps reducing chemical hazards and improving environmental protection. LUBA 501 also helps reducing fluids consumption and improving productivity. It's very low viscosity enables easy cleaning and the residual layer is fully thermodegradable.

USE

LUBA 501 is specifically designed for machining copper and alloys. LUBA 501 is particularly suitable for severe operations such as cutting or deep-drawing operations with any material: steel, HLE steel, stainless steel, aluminium and alloys, copper and alloys. Application with felt rollers (ROLLER LINE) or spraying systems.

TECHNICAL DATA

• Kinematic viscosity 40°C : 60 cst

> 50% of «easily biodegradable» raw material (OECD 301) RRM : > 80%

METAL WORKING



MOLYDR

JERRYCAN

DRUM

REF

LUBA1620

LUBA16FT

HVGFT

PACKING

20 L

200 L

200 L

5 L

200 L

LUBA 200

EXTREME PRESSURE ECO-FRIENDLY LUBRICANT FOR DEEP-DRAWING OPERATIONS

DESCRIPTION

Cold forming synthetic vegetal ester based fluid. Designed to replaced chlorintated or high viscosisty mineral oils. Its wetting properties enables to improve parts finishings and tools lifetime.

USE

for deep-drawing operations on any material (even copper and alloys). can also be used for threading, drilling.

TECHNICAL DATA

Viscosity @ 40°C: 200 cst

>65% of "easily biodegradable" raw material (OECD 301)
 RRM: > 60%

LUBA 16

ECOFRIENDLY LUBRICANT PROFILING- CUTTING- STAMPING

DESCRIPTION

Cold forming ecofriendly lubricant free from chlorine, sulfur and VOC. It is specifically designed to replace evaporative fluids and light mineral oils. Made from vegetal esters, its outstanding wetting and lubricating properties allows to improve parts finishings and tools lifetime. It leaves a thin protective layer fully thermodegradable, leaving no residuals on parts.

USE

LUBA 16 can be used on any material: aluminum, copper and alloys, steel, zinc-coated steel and stainless steel. Special lubricant for cutting, bending, punching, holing, light stamping and profiling operations. Also suitable for sawing, drilling, light threading. Can be applied by spraying systems, droplets, roller systems (ROLLER LINE).

TECHNICAL DATA

• Viscosity @ 40°C: 9- 11 cst

RRM : 100%



MOSH-MOAH AND POSH FREE LUBRICANT - LUBRICATING FLUID FOR DIRECT CONTACT

DESCRIPTION

H VG

Clean and general-purpose lubricant recommended for lubrication operation, cutting or light stamping in all fields of activities in the food industry. Free from silicone, allergens and GMO. This product is also acceptable for use as a release agent on grills, ovens, loaf pans, boning benches, chopping boards or other hard surfaces in contact with food. MOSH-MOAH and POSH free lubricant. H VG is registered by NSF International, in category H1 and 3H. This indicates that it is authorized for use in incidental and direct contact with food. (N°162091). H VG contains 100% USDA certified biobased content.

USE

For all stamping, drop-stamping, bending, medium to heavy thickness on all metals except hardened or tempered stainless steels. Product ideally recommended for all cold forming operations on metals, tin, packing, etc'

TECHNICAL DATA

Viscosity @ 40°C: 40 cst

100% of "easily biodegradable" raw material (OECD 301) RRM: 100%

SOLUBLE OILS

DRUM



SOLESTER 530

MICROEMULSION FOR ANY MATERIALS (EVEN COPPER AND ITS ALLOYS)

DESCRIPTION

Synthetic emulsion, from a blend of green chemicals and polyesters. Harmless to operators: no mineral oil, no VOC, no chlorine not CFC or formaldehyde. No hazardous labels or phrases. SOLESTER 530 contains 61% USDA certified biobased content.

From 2% to 8% for any machining operation. 1% to 2% for grinding.

TECHNICAL DATA

USE

• Viscosity @ 40°C: 20 cst

SOLESTER5305L

SOLESTER530FT

IFRRYCAN

DRUM

METAL WORKING

READY-TO-USE AQUEOUS FLUIDS



SOLESTER 77

AQUEOUS FORMING FLUID

DESCRIPTION

USE

Vegetable polymer based ready-to-use aqueous fluid, V.O.C free, non-flammable. Non hazardous (very safe for operators). Compatible with all types of metal, including copper and its alloys.

Zinc-plated electro-galvanised steel profiling. Cutting and stamping without drawing out Stainless-steel rolling (manufacturing chimney sheaths). Manufacture of profiles of the gypsum panel type. Manufacture of vineyard posts

TECHNICAL DATA

 Flash point: without RRM: 8%

PACKING REF

SOLESTER 600

MICROÉMULSION MULTI-MATIÈRES PRÊTE À L'EMPLOI POUR PROFILAGE, USINAGE, DÉFORMATION

DESCRIPTION

Lubrifiant pour le travail des métaux, entièrement soluble dans l'eau, obtenu par synergie entre la chimie verte et la chimie des polyesters. Grande innocuité pour les opérateurs : formulé sans huile minérale, sans C.O.V., exempt de chlore, phosphore et garanti sans amine secondaire, sans libérateur de formol et sans métaux lourds. Protection efficace des pièces, des outils et des machines contre la corrosion.

Microémulsion sans huile minérale ayant l'avantage lors de l'utilisation de garder les machines et leur environnement propre. Les pièces obtenues sont propres et non collantes.

PACKING		REF
20 L	JERRYCAN	SOLESTER60020
200 L	DRUM	SOLESTER600FT

USE

Profilage de tous types de matières : acier galvanisé et électrozingué, aluminium, cuivre et laiton. Usinage, filetage, taraudage, perçage, tournage, fraisage sur tous types de métaux (ferreux, cuivreux et aluminium).

TECHNICAL DATA

- Flash point: Without
- PH:8-10

DRILLING - TAPPING



LUBA 50/1

ECO-FRIENDLY FLUID FOR TAPPING, DRILLING AND MACHINING

DESCRIPTION

Designed to replace chlorinated mineral oils for threading and drilling, tapping operations. Made from vegetal esters, it possesses and outsatnding wetting power. It increases tools lifetime and improves parts finishings.

USE

For drilling, tapping and machining of high-strength, extra-hard, thermal and heat-resistant steels, stainless steels, chip removal on small diameters, blind holes, metals with a low machinability index on automatic or semi-automatic machines. Can be used in confined spaces.

TECHNICAL DATA • Kinematic viscosity 40°C : 60 cst

> 50% of "easily biodegradable" raw material (OECD 301) RRM : > 80%



<u>VG CUT 77</u>

DRILLING AND TAPPING ECOFRIENDLY WATER-BASED LUBRICANT

DESCRIPTION

Ready-to-use aqueous fluid without V.O.C. non-flammable, V.O.C free Vegetable polymer-based. Odourless. No smoke emissions. Compatible with all types of metal, including copper and its alloys. Easy to degrease.

USE

For drilling and tapping.

- TECHNICAL DATA
- non-flammable



 PACKING
 REF

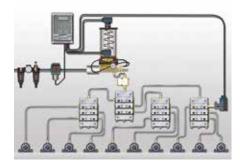
 650 / 400 ML
 AEROSOL
 VGCUT77A2

LUBRICATION SYSTEMS

A comprehensive range of lubrication systems and accessories, adapted to all industrial requirements.

- ▶ WORKSHOP EQUIPMENT
- ▶ SINGLE POINT LUBRICATORS
- ▶ PROGRESSIVE CENTRALIZED LUBRICATION SYSTEMS
- **DUAL LINE GREASING SYSTEMS**
- ▶ ACCESSORIES AND OFFSET LUBRICATION POINTS
- PARTS WASHER
- ROLLER LINE
- ▶ MQLS AND CHAIN LUBRICATION







MOLYDAL

 SERVICES: Custom-made survey with a trained team On-site delivery and installation Training After-sales service Maintenance contract



WWW.MOLYDAL.COM

A French company on a human scale engaged in certification and approval processes, MOLYDAL continues to consolidate its presence in Europe and pursue its development worldwide. The company's know-how has enabled it to offer a complete range of products and equipment intended for all business sectors (Metalwork, food industries, sugar industries, iron industry, granulation industry, plastic injection, automotive, energy, etc.), where certain approvals are sometimes required (PMUC, NSF, etc.).

THE MOLYDAL VALUES

• Quality policy with a product range designed in compliance with all regulations in force.

• Environmental policy with an eco-responsible product range, with performance equal or superior to current oil solutions.

 Innovation policy with the formulation and testing of the products of tomorrow by the integrated R&D laboratory.

THE MOLYDAL OBJECTIVES

• Pursue the development of the products and materials range to help industries to optimize the profitability of their processes.

 Pursue the company's partnership with various industries to optimize its range of products adapted to the specific features andor the constraints of manufacturing processes.

THE MOLYDAL SERVICES

• Technical solutions to specific industrial problems: customised recommendations and analysis.

• Responsive teams nearby for a personalised local service.

• The resumption of our chlorinated and non-chlorinated used products (field in keeping with waste recovery).

– YOUR REPRESENTATIVE: ––––––	
- TOOR REPRESENTATIVE.	



Molydal's Quality, Health, Safety and Environment management system is ISO 9001 and MASE certified, a guarantee of compliance with health, safety and environmental rules on our site and during on-site interventions.

MOLYDAL

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